



SECURE PAK

High Visibility Packaging

18pt. Data Sheet

Thelamco Secure-Pak™ 18 pt

Description		Target Values
Basis Weight	Lbs./3000 Sq. Ft.	249.0
	GMS	405.0
Caliper	.001 inch	21.0
	Microns	533
Moisture, %		5.5
Brightness, %	CS	87.0
Gloss, 75 degree	CS	55
Smoothness PPS (10)	CS	1.2
Tear - Elmendorf	gf MD	1,250
	gf CD	1,650
Tear – Instron Tensile, lb/in.	avg. MD+CD	10.8
Coefficient of Friction	Kinetic	0.68
	Static	0.65
Heat Seal Parameters	Temperature	250 - 400°F
	Pressure	40 – 120 psi
	Dwell Time	1 – 2.5 seconds



CS = Coated Side

The above specifications are target values that describe the grades offered for sale. Values are subject to revision without notice.

Thelamco Secure-Pak™ is manufactured with Everest® paperboard.
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